

Item	Qty.	Description
1	1	45”h TSP46 Vertical Extrusion
2	1	45”h TSP46 Vertical Extrusion
3	1	45”h TSP46 Vertical Extrusion
4	1	45”h TSP46 Vertical Extrusion
5	1	24”w TSP46 Horizontal Extrusion
6	1	24”w TSP46 Horizontal Extrusion
7	1	20.417”w Z33 Horizontal Extrusion
8	2	6.6” x 19” Winged Foot Base

**Steps:**

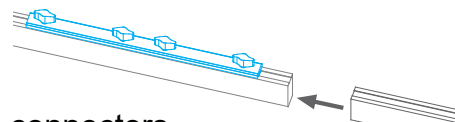
Refer to the Frame Assembly general information page and [Tool-Less Assembly](#).

- 1) Assemble vertical extrusions [1-2], [3-4] together, using [Spline connectors](#) labeled [X].
- 2) Connect vertical assemblies [1/2], [3/4] between horizontal extrusions [5/6], using [Corner Connectors](#) labeled [A].
- 3) Use frame locks to connect support bar [7] between vertical assemblies [1/2], [3/4].
- 4) Install Base Plate [8] to bottom corners of frame assembly as shown. See [Foot Attachment](#) detail.
- 5) Apply [SEG grafix](#) to frame.

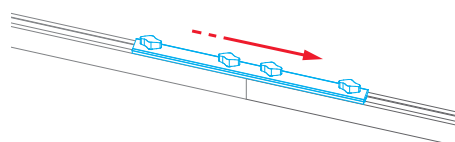
Assemble frame flat on ground.

**\* Tool-less Spline Connector**

1. Place extrusions end-to-end.



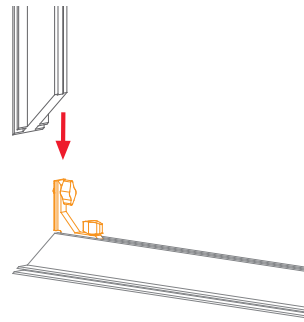
2. Slide tool-less connectors across seam of extrusions.



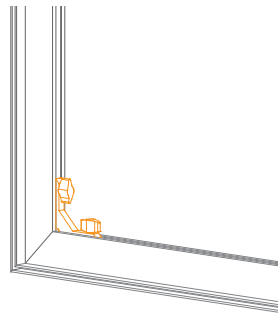
3. Tighten all knobs to secure connection.

**\* Tool-less Corner Connector**

1. Slide extrusion onto Corner Connector.

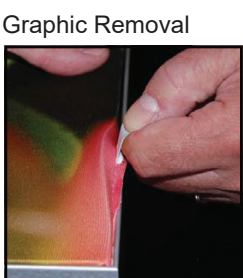
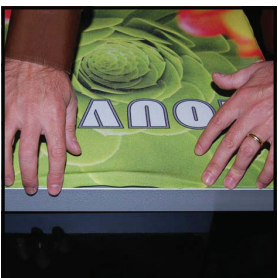
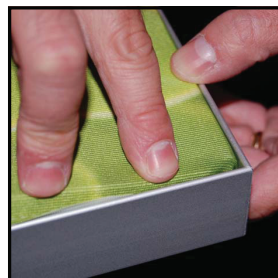
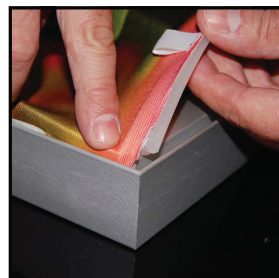
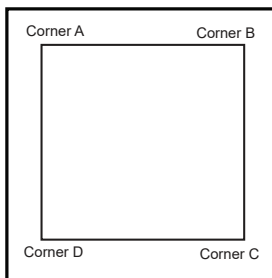


2. Tighten all knobs to secure connection.



Keep corner connectors attached to horizontal extrusions.

**SEG Graphic Attachment**



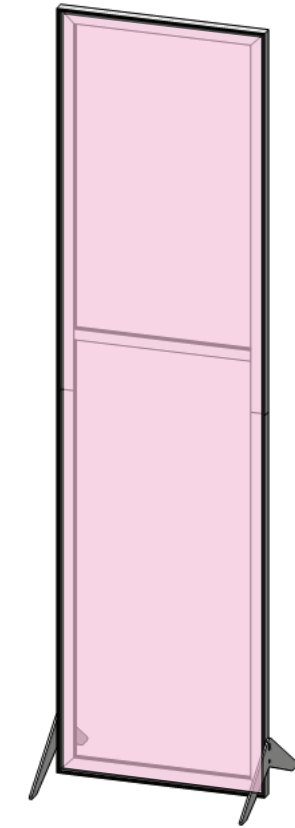
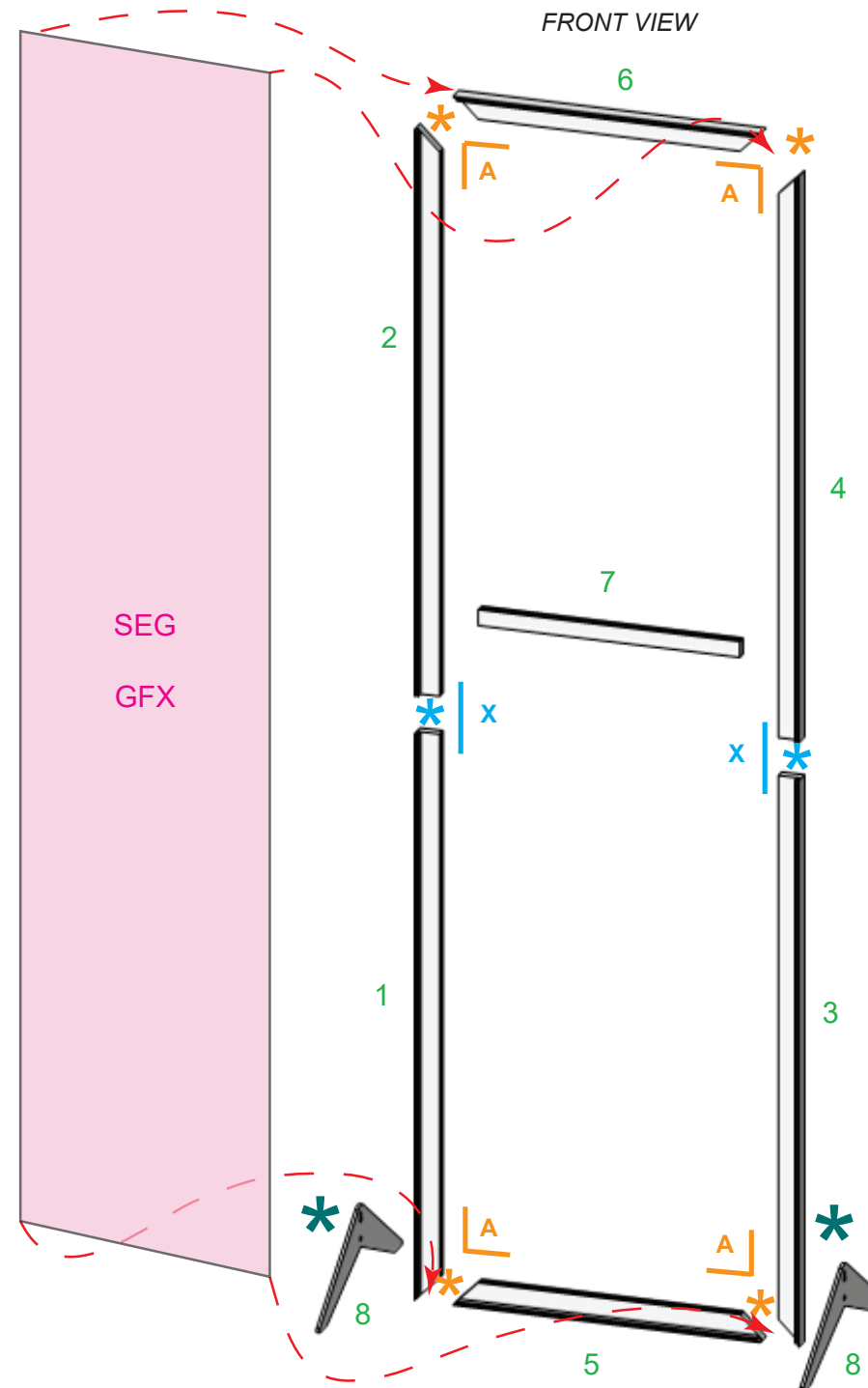
It is important to first insert graphic into each alternate corner then to the sides of the frame. If this is not done, graphic will not fit into the frame correctly.

**Step 1**  
Insert corner A. Turn edge of graphic so silicon welt is perpendicular to face of graphic. Insert narrow side of welt with fabric to outside into the channel. Repeat for other side of this corner.

**Step 2**  
Repeat Step 1 for opposite corner C, then insert corner B, followed by corner D, to complete the installation of the corners.

**Step 3**  
Once all corners are inserted, press one silicon edge into channel from corners and work toward the center. Make sure welt is fully inserted into channel. Continue until all sides are done. Smooth out edges of graphic.

To remove the graphic from the frame, locate the fabric pull tab. Gently pull up on the tab to remove the fabric.



When assembled

**\* Foot Attachment**

